

Garant
Short keyway broaching toolholder \varnothing DS 20 mm, from slot width m: 6mm


Order data

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|--------------|---------------|
| Order number | 290359 6 |
| GTIN | 4062406099466 |
| Item class | 29K |

Description

Attention:

Always use the minimum pre-drill \varnothing to match the slot width (e.g. for slot width 14 mm, minimum pre-drill $\varnothing = 38.22$ mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

Technical description

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| Shank \varnothing | 20 mm |
| Screw | 290399 2 |
| Min. pre-drilling - \varnothing D _{min} | 17.49 mm |
| Min. pre-drilling - \varnothing D _{min} | 17.85 mm |
| Reach L ₁ | 39 mm |
| Centre offset L ₃ | 9 mm |
| suitable for slot width m | 6; 8 mm |
| Tool holder \varnothing D ₁ | 16 mm |

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|-----------------------------|--|
| Through-coolant | yes |
| Shank length L _s | 50 mm |
| Shank | Combination shank |
| Type of product | Keyway broaching and profile slotting tool |