

## Garant

**Keyway broaching toolholder for keyway broaching equipment Shank WTO,  
from slot width m: 10mm**



### Order data

Order number	290352 10
GTIN	4062406099619
Item class	29K

### Description

#### Attention:

Always use the minimum pre-drill  $\varnothing$  to match the slot width (e.g. for slot width 14 mm, minimum pre-drill  $\varnothing = 38.22$  mm).

#### Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

### Technical description

Min. pre-drilling - $\varnothing$ D <sub>min</sub>	27.37 mm
Min. pre-drilling - $\varnothing$ D <sub>min</sub>	27.73 mm
Reach L <sub>1</sub>	37 mm

suitable for slot width m	10; 12 mm
Screw	290399 3
Centre offset L <sub>3</sub>	14 mm
Shank Ø	16 mm
Tool holder Ø D <sub>1</sub>	25 mm
Through-coolant	no
Shank length L <sub>s</sub>	6 mm
Shank	WTO
Type of product	Keyway broaching and profile slotting tool