

Garant**Parting-off insert neutral, HU9310, Groove width w: 1,5mm****Order data**

Order number	273298 1,5
GTIN	4062406099367
Item class	21H

Description**Application:**

For parting-off tools No. 273551 – 273558.

Technical description

Feed f	0.04 mm/rev.
Coating	uncoated
Tool material	Carbide
Corner radius	0.15 mm
Groove width w	1.5 mm
Main application	N
Cutting conditions	continuous
Grade	HU9310
Number of changes/inserts	1
Indexable insert profile	neutral

Type of product

Indexable insert for grooving

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	380 m/min	N
Aluminium (short chipping)	suitable	360 m/min	N
Alu > 10% Si	suitable	280 m/min	N
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		