

Cutting head, right-hand, System / insert size: DM/16S



Order data

Order number	260916 DM/16S
GTIN	4251414902718
Item class	29D

Description

Version:

Interchangeable cutting heads for **vibration-damping base bodies**. Narrow version.

Application:

Vibration damping effect up a maximum overhang of **14×D**.

Through-coolant: yes

System: DM

ISO code indexable cutting head: STUCR/L 16

suitable indexable insert: TC.. 16T3..

suitable base body: 264910 – 264922

Minimum pre-drill $\varnothing D_{\min}$: 22 mm

Centre-line offset: 22 mm

Overall length: 32 mm

Technical description

Overall length	32 mm
Insert size	16S mm
suitable base body	264910 – 264922
suitable indexable insert	TC.. 16T3..

Series	Cutting head
Minimum pre-drill $\varnothing D_{\min}$	22 mm
Centre-line offset	22 mm
ISO code indexable cutting head	STUCR/L 16
System	DM
Insert screw	269023 3
Shank \varnothing	40 mm
Application type	right-hand
Through-coolant	yes
Setting angle κ	93 degrees
Application	Internal longitudinal turning

Accessories

Clamping screw	269432
Clamping screw	269433
Torx® bit, shank E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cN·m	659906 500