



Boring bar carbide, right-hand, Shank \varnothing / insert size: 25/16 mm



Order data

Order number	261326 25/16
GTIN	4062406100520
Item class	21T

Description

Boring bar carbide 25/16 mm ISO code toolholder: E25S SVJCR/L16

Setting angle κ : 142 degrees

suitable indexable insert: VC..1604..

Minimum pre-drill $\varnothing D_{\min}$: 28 mm

Centre-line offset: 4.6 mm

Clamping height H: 24 mm

Technical description

Head length	44 mm
Insert size	11 mm
Setting angle κ	142 degrees
ISO code toolholder	E25S SVJCR/L16
Minimum pre-drill $\varnothing D_{\min}$	28 mm
Pack of insert screws	269028 8
Neck width	16.5 mm
Centre-line offset	4.6 mm
Overall length L	250 mm
Shank \varnothing	25 mm
Clamping height H	24 mm
suitable indexable insert	VC..1604..
Application type	right-hand

Boring depth up to	8×D
Tool material	Carbide
Standard	DIN 8024
Through-coolant	yes
Shank type	Boring bar
Application	Internal longitudinal turning
Type of product	Boring bar