

Garant
Combination face mill adapter Form ADB, BT 50 A = 100, Spigot \varnothing d1: 22mm

Order data

Order number	302955 22
GTIN	4062406100537
Item class	31A

Description
Version:

Taper shank, spigots, and contact surfaces ground on collar.

All shanks hard turned (for smooth running!). Balancing quality G2.5 / 25,000 rpm. Form ADB.

Application:

With drive key for face mills with longitudinal slot, e.g. DIN 841.

With drive ring for face mills with crosswise slot DIN 1880 and cutter heads DIN 1830.

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Pull studs (PS) No. 308760 – 308802. Special toggle spanner No. 309840.

Note:

Internal cooling available only with suitable tightening screw No. 309861.

Technical description

Suitable toggle spanner No. 309840	22
Spare drive ring No. 309870	22
Overhang dimension A	100 mm
Spigot \varnothing d ₁	22 mm
External \varnothing D	40 mm
Spare milling cutter lock screw No. 309860 / 309861	22
Clamping \varnothing D ₁	22 mm

Adapter	BT 50 A = 100
Standard	DIN 6358
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 5 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling cutter spigot