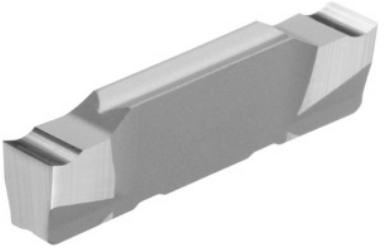
Garant

# Parting-off insert right-hand 10°, HU7310, Groove width w: 2mm



## Order data

| | |
|---|---|
| Order number | 273678 2 |
| GTIN | 4045197716651 |
| Item class | 21L |

## Technical description

| | |
|---|---|
| Tolerance groove width w | ±0.03 mm |
| Groove width w | 2 mm |
| Feed f | 0.05 - 0.15 mm/rev. |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material | Carbide |
| Coating | uncoated |
| Main application | N |
| Secondary application | Ti |
| Cutting conditions | continuous |
| Grade | HU7310 |
| Corner radius R | 0.05 mm |
| Number of changes/inserts | 2 |
| Indexable insert profile | right-hand |
| Type of product | Indexable insert for grooving |

## User data

| | Suitability | $V_c$ | ISO code |
|---|---|---|---|
| Alu plastics | suitable | 350 m/min | N |
| Aluminium (short chipping) | suitable | 350 m/min | N |
| Alu > 10% Si | suitable | 280 m/min | N |
| Ti > 850 N/mm² | suitable | 50 m/min | S |
| continuous | suitable | | |
| irregular | suitable only under restricted conditions | | |
| wet maximum | suitable | | |