



## Combination face mill adapter Form A, BT 40 short, Spigot Ø d1: 22mm



### Order data

|              |               |
|--------------|---------------|
| Order number | 302897 22     |
| GTIN         | 4062406101121 |
| Item class   | 32A           |

### Description

#### Version:

Taper shank, spigots, and contact surfaces ground on collar.  
All shanks fine bead blasted. Balancing quality G6.3 / 18,000 rpm. Form A.

#### Application:

**With drive key** for face mills with longitudinal slot, e.g. DIN 841.

**With drive ring** for face mills with crosswise slot DIN 1880 and cutter heads DIN 1830.

#### Supplied with:

Drive key, face mill drive ring, and lock screw.

#### Optional extras:

Pull studs (PS) No. 308760 – 308802. Special toggle spanner No. 309840.

#### Note:

Internal cooling available only with suitable tightening screw No. 309861.

### Technical description

|   |       |
|---|-------|
| Suitable toggle spanner No. 309840                  | 22    |
| Spare drive ring No. 309870                         | 22    |
| Spigot Ø d <sub>1</sub>                             | 22 mm |
| Overhang dimension A                                | 55 mm |
| External Ø D  | 40 mm |
| Spare milling cutter lock screw No. 309860 / 309861 | 22    |

|                                       |                       |
|---------------------------------------|-----------------------|
| Clamping $\varnothing D_1$            | 22 mm                 |
| Adapter                               | BT 40 short           |
| Standard                              | DIN 6358              |
| Arbor standard                        | JIS B6339             |
| Arbor standard                        | JIS B6339             |
| Shape                                 | A                     |
| Balance quality G at rotational speed | G 6.3 at 18,000 rpm   |
| Concentricity                         | $\leq 5 \mu\text{m}$  |
| Machining strategy                    | HPC                   |
| Type of product                       | Milling cutter spigot |

## Accessories

|   |           |
|---|-----------|
| Pull stud 45°sealed suitable for steep tapers 40  | 308760 40 |
| Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40 | 308820 40 |
| Pull stud Hurco 45° with fitsealed suitable for steep tapers 40                         | 308802 40 |
| Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40           | 308801 40 |
| Pull stud 90°sealed suitable for steep tapers 40  | 308795 40 |
| Wrench for pull studsISO 7388 suitable for ISO taper size 40                            | 308830 40 |
| Pull stud 60°sealed suitable for steep tapers 40  | 308785 40 |
| Pull stud 45°sealed suitable for steep tapers 40  | 308765 40 |
| Pull stud 90°sealed suitable for steep tapers 40  | 308790 40 |
| Pull stud Hurco 90° with fitsealed suitable for steep tapers 40                         | 308806 40 |