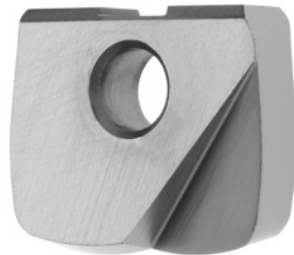


Garant**Milling insert Ø 12 mm stub conical, Type: HART****Order data**

| | |
|--------------|---------------|
| Order number | 212768 HART |
| GTIN | 4062406103149 |
| Item class | 21A |

Description**Version:**

Detailed application values can be found in the GARANT machining handbook No. 110020.

· Radius, concentricity and interchange accuracy: ± 0.015 mm.

Feed f_z in steel < 60 HRC: 0.05 mm

Grade: HB7705

Technical description

| | |
|------------------------|---------|
| Type | HART |
| Grade | HB7705 |
| Corner radius | 1 mm |
| Tool material | Carbide |
| Axial length of wiper | 12 mm |
| Radial length of wiper | 24 mm |
| Corner radius R_1 | 1 mm |
| Flute length L_c | 6 mm |

| | |
|--|------------------------------|
| Feed f_z in steel < 1400 N/mm ² | 0.08 mm |
| Feed f_z in steel < 60 HRC | 0.05 mm |
| Number of changes/inserts | 1 |
| Coating | TiN |
| Type of product | Indexable insert for milling |