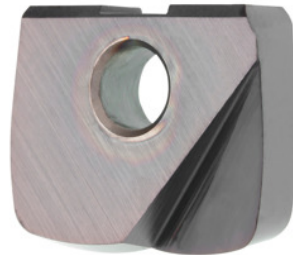


Garant
Milling insert Ø 20 mm stub conical, Type: ST1400

Order data

| | |
|--------------|---------------|
| Order number | 212784 ST1400 |
| GTIN | 4062406103194 |
| Item class | 21A |

Description
Version:

Detailed application values can be found in the GARANT machining handbook No. 110020.

· **Radius, concentricity and interchange accuracy: ± 0.015 mm.**

Feed f_z in steel < 60 HRC: 0.1 mm

Grade: HB4015

Technical description

| | |
|------------------------|---------|
| Type | ST1400 |
| Grade | HB4015 |
| Corner radius | 2 mm |
| Tool material | Carbide |
| Axial length of wiper | 20 mm |
| Radial length of wiper | 40 mm |
| Corner radius R_1 | 2 mm |
| Flute length L_c | 10 mm |

| | |
|--|------------------------------|
| Feed f_z in steel < 1400 N/mm ² | 0.15 mm |
| Feed f_z in steel < 60 HRC | 0.1 mm |
| Number of changes/inserts | 1 |
| Coating | TiN |
| Type of product | Indexable insert for milling |