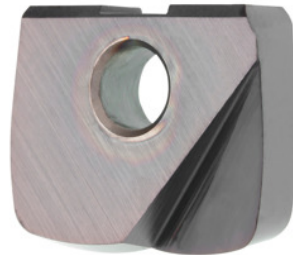


Garant
Milling insert Ø 32 mm stub conical, Type: ST1400

Order data

Order number	212799 ST1400
GTIN	4062406103354
Item class	21A

Description
Version:

Detailed application values can be found in the GARANT machining handbook No. 110020.

· Radius, concentricity and interchange accuracy: ± 0.015 mm.

Technical description

Type	ST1400
Grade	HB4015
Corner radius	4 mm
Tool material	Carbide
Axial length of wiper	32 mm
Radial length of wiper	64 mm
Corner radius R_1	4 mm
Flute length L_c	16 mm
Feed f_z in steel < 1400 N/mm ²	0.22 mm

Feed f_z in steel < 60 HRC	0.15 mm
Number of changes/inserts	1
Coating	TiN
Type of product	Indexable insert for milling