

Garant

Arbor for indexable drills Form ADB, SK 40, for shank \varnothing D1: 25mm



Order data

Order number	301285 25
GTIN	4062406104955
Item class	31A

Description

Version:

- Position of the grub screw for countersinking in the indexable drill offset by 0.4 mm.
- When tightening the increased contact face \varnothing is clamped against the front face of the arbor.
- Better support, allowing higher feed rates.
- High concentricity thanks to the mating surface being ground flat to 3 μ m.
- With RFID/Balluffchip bore.

Application:

For mounting all standard indexable drills to DIN 6595, Part 1.

Suitable for:

All indexable drills with parallel shank to DIN 6595, Part 1.

Optional extras:

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835, replacement screws No. 309907, 309908.

Technical description

for shank \varnothing D ₁	25 mm
Overhang dimension A	70 mm
External \varnothing D	45 mm
Adapter	SK 40

Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Balluffchip bore	yes
Type of product	Indexable drill head adapter

Accessories

Pull studForm B suitable for steep tapers 40	308640 40
Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40	308801 40
Pull studsealed, form A suitable for steep tapers 40	308610 40
Pull stud, 18CrNiMo7sealed, form B suitable for steep tapers 40	308615 40
Pull studsealed suitable for steep tapers 40	308635 40
Pull stud 60°sealed suitable for steep tapers 40	308785 40
Pull studsealed, form B suitable for steep tapers 40	308650 40
Pull stud, 18CrNiMo7Form A suitable for steep tapers 40	308605 40
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Pull stud Hurco 45° with fitsealed suitable for steep tapers 40	308802 40
Special pull stud with no internal threadsealed suitable for steep tapers 40	308700 40
Pull studMazak, form A suitable for steep tapers 40M	308670 40M
Wrench for ER Mini nuts for ER collet chuck 25	309740 25
ER chuck key1/2 inch socket for ER collet chuck 40	309700 40
Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40

Torque wrench with reversible ratchet maximum torque 200 N·m	656050 200
Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
ER chuck key 1/2 inch socket for ER collet chuck 25	309700 25
Pull stud sealed, form B suitable for steep tapers 40	308620 40
Pull stud 90° sealed suitable for steep tapers 40	308790 40
ER chuck key for ER collet chuck 25	309680 25
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Pull stud 90° sealed suitable for steep tapers 40	308795 40
ER chuck key for ER collet chuck 40	309680 40
Torque insert for ER Mini nuts for ER collet chuck 25	309745 25
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Pull stud sealed suitable for steep tapers 40	308660 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40