

Garant**Arbor for indexable drills Form ADB, SK 40, for shank \varnothing D1: 32mm****Order data**

Order number	301285 32
GTIN	4062406104962
Item class	31A

Description**Version:**

- Position of the grub screw for countersinking in the indexable drill offset by 0.4 mm.
- When tightening the increased contact face \varnothing is clamped against the front face of the arbor.
- Better support, allowing higher feed rates.
- High concentricity thanks to the mating surface being ground flat to 3 μ m.
- With RFID/Balluffchip bore.

Application:

For mounting all standard indexable drills to DIN 6595, Part 1.

Suitable for:

All indexable drills with parallel shank to DIN 6595, Part 1.

Optional extras:

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835, replacement screws No. 309907, 309908.

Technical description

Overhang dimension A	75 mm
External \varnothing D	52 mm
for shank \varnothing D ₁	32 mm
Adapter	SK 40

Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Balluffchip bore	yes
Type of product	Indexable drill head adapter

Accessories

Wrench for pull studsISO 7388 suitable for ISO taper size 40	308830 40
Pull studsealed, form A suitable for steep tapers 40	308610 40
Pull stud Hurco 90° with fitsealed suitable for steep tapers 40	308806 40
Torque wrenchwith reversible ratchet maximum torque 200 N·m	656050 200
Pull stud 90°sealed suitable for steep tapers 40	308795 40
Pull stud, 18CrNiMo7Form A suitable for steep tapers 40	308605 40
Pull studsealed suitable for steep tapers 40	308635 40
Pull stud 90°sealed suitable for steep tapers 40	308790 40
Pull stud 45°sealed suitable for steep tapers 40	308765 40
Special pull stud with no internal threadsealed suitable for steep tapers 40	308700 40
Pull studForm B suitable for steep tapers 40	308640 40
ER chuck key1/2 inch socket for ER collet chuck 40	309700 40
ER chuck key for ER collet chuck 40	309680 40
Pull stud 45°sealed suitable for steep tapers 40	308760 40
Pull stud 60°sealed suitable for steep tapers 40	308785 40
Pull stud, 18CrNiMo7sealed, form B suitable for steep tapers 40	308615 40
Pull studMazak, form A suitable for steep tapers 40M	308670 40M
ER chuck key for ER collet chuck 32	309680 32

Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Pull studsealed suitable for steep tapers 40	308660 40
ER chuck key1/2 inch socket for ER collet chuck 32	309700 32
Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Pull studsealed, form B suitable for steep tapers 40	308650 40
Pull stud Hurco 45° with fitsealed suitable for steep tapers 40	308802 40
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40	308801 40
Pull studsealed, form B suitable for steep tapers 40	308620 40