

Garant**Arbor for indexable drills Form ADB, SK 50, for shank \varnothing D1: 25mm****Order data**

Order number	301287 25
GTIN	4062406104993
Item class	31A

Description**Version:**

- **Position of the grub screw for countersinking in the indexable drill offset by 0.4 mm.**
- **When tightening the increased contact face \varnothing is clamped against the front face of the arbor.**
- **Better support, allowing higher feed rates.**
- **High concentricity thanks to the mating surface being ground flat to 3 μ m.**
- **With RFID/Balluffchip bore.**

Callout:

Indexable drill
Toolholder
Ground contact face
Form ADB

Application:

For mounting all standard indexable drills to DIN 6595, Part 1.

Suitable for:

All indexable drills with parallel shank to DIN 6595, Part 1.

Optional extras:

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835, replacement screws No. 309907, 309908.

Technical description

External \varnothing D	45 mm
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for shank $\varnothing D_1$	25 mm
Overhang dimension A	70 mm
Adapter	SK 50
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Balluffchip bore	yes
Type of product	Indexable drill head adapter

Accessories

Special pull stud with no internal threadsealed suitable for steep tapers 50	308720 50
Pull studsealed, form B suitable for steep tapers 50	308620 50
ER chuck key1/2 inch socket for ER collet chuck 25	309700 25
ER chuck key for ER collet chuck 25	309680 25
Pull studsealed, form A suitable for steep tapers 50	308610 50
Pull stud 60°sealed suitable for steep tapers 50	308785 50
Pull studForm B suitable for steep tapers 50	308640 50
Pull stud 45°sealed suitable for steep tapers 50	308760 50
Special pull stud with internal thread suitable for steep tapers 50	308740 50
Pull studForm A suitable for steep tapers 50	308600 50
Pull studsealed, form B suitable for steep tapers 50	308650 50
Pull studsealed suitable for steep tapers 50	308660 50
Pull stud, 18CrNiMo7sealed, form B suitable for steep tapers 50	308615 50
Wrench for pull studsISO 7388 suitable for ISO taper size 50	308830 50
Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 50	308820 50

Torque wrench with reversible ratchet maximum torque 200 N·m	656050 200
Pull stud 90°sealed suitable for steep tapers 50	308790 50
Pull stud 90°sealed suitable for steep tapers 50	308795 50
Pull stud, 18CrNiMo7Form A suitable for steep tapers 50	308605 50
Pull stud 45°sealed suitable for steep tapers 50	308765 50