

**Garant****Arbor for indexable drills Form ADB, BT 40, for shank  $\varnothing$  D1: 25mm****Order data**

Order number	303128 25
GTIN	4062406105167
Item class	31A

**Description****Version:**

- All shanks hard turned.
- Position of the grub screw for countersinking in the indexable drill offset by 0.4 mm.
- When tightening the increased contact face  $\varnothing$  is clamped against the front face of the arbor.
- Better support, allowing higher feed rates.
- High concentricity thanks to the mating surface being ground flat to 3 $\mu$ m.

**Application:**

For mounting all standard indexable drills to DIN 6595, Part 1.

**Suitable for:**

All indexable drills with parallel shank to DIN 6595, Part 1.

**Optional extras:**

Pull studs (PS) No. 308760 – 308802. Replacement screws No. 309907; 309908.

**Technical description**

for shank $\varnothing$ D <sub>1</sub>	25 mm
Overhang dimension A	76 mm
External $\varnothing$ D	45 mm
Adapter	BT 40
Arbor standard	ISO 7388-2

Arbor standard	JIS B6339
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Machining strategy	HPC
Type of product	Indexable drill head adapter

## Accessories

Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Pull stud Hurco 45° with fitsealed suitable for steep tapers 40	308802 40
Pull stud 90°sealed suitable for steep tapers 40	308790 40
Pull stud 45°sealed suitable for steep tapers 40	308760 40
Pull stud 45°sealed suitable for steep tapers 40	308765 40
Pull stud 60°sealed suitable for steep tapers 40	308785 40
Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40	308801 40
Pull stud 90°sealed suitable for steep tapers 40	308795 40
Pull stud Hurco 90° with fitsealed suitable for steep tapers 40	308806 40
Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40