

Garant
Toolholder for indexable drills, HSK-A 63, for shank \varnothing D1: 25mm

Order data

Order number	307005 25
GTIN	4062406105242
Item class	31A

Description
Version:

Position of the threaded pin for countersinking in the indexable drill offset by 0.4 mm.

Tightening the lock screw clamps the indexable drill collar against the front face of the holder. In addition the contact face \varnothing is larger than for conventional toolholders.

Application:

For mounting all standard indexable drills to DIN 6595, Part 1.

Suitable for:

All indexable drills with parallel shank to DIN 6595, Part 1.

Optional extras:

Coolant tube No. 309880, socket wrench No. 309890, spare screws No. 309907 and 309908.

Technical description

Overhang dimension A	90 mm
for shank \varnothing D ₁	25 mm
External \varnothing D	45 mm
Adapter	HSK-A 63
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	A

Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Machining strategy	HPC
Type of product	Indexable drill head adapter

Accessories

HSK coolant tube for HSK 63	309880 63
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