Garant

Toolholder for indexable drills, HSK-A 63, for shank Ø D1: 32mm



Order data

| Order number | 307005 32 |
|--------------|---------------|
| GTIN | 4062406105259 |
| Item class | 31A |

Description

Version:

Position of the threaded pin for countersinking in the indexable drill offset by 0.4 mm. **Tightening the lock screw clamps the indexable drill collar against the front face of the holder. In addition the contact face** Ø is **larger** than for conventional toolholders. **Application: For mounting all standard indexable drills to DIN 6595, Part 1. Suitable for:** All indexable drills with parallel shank to DIN 6595, Part 1. **Optional extras:** Coolant tube No. 309880, socket wrench No. 309890, spare screws No. 309907 and 309908.

Technical description

| for shank \emptyset D ₁ | 32 mm |
|--------------------------------------|-------------|
| Overhang dimension A | 90 mm |
| External Ø D | 52 mm |
| Adapter | HSK-A 63 |
| Arbor standard | ISO 12164-1 |
| Arbor standard | DIN 69893 |
| Shape | А |

| Balance quality G at rotational speed | G 2.5 at 25,000 rpm |
|---------------------------------------|------------------------------|
| Machining strategy | HPC |
| Type of product | Indexable drill head adapter |
| | |

Accessories

HSK coolant tube for HSK 63

309880 63