

**Garant**
**Arbor for screw-in milling cutters with thread, BT 40, Thread M × Usable length L1: M10X25**

**Order data**

Order number	303139 M10X25
GTIN	4062406105709
Item class	31A

**Description**
**Version:**

All shanks hard turned.

**Application:**

To take screw-in milling cutters with thread.

**Optional extras:**

Pull studs (PS) No. 308760 – 308802.

Machining strategy: HSC

Overhang dimension A: 52 mm

Bore  $\varnothing D_1$  tolerance IT6: 10.5 mm

$\varnothing D_2$ : 18 mm

External  $\varnothing D$ : 20 mm

Reach  $L_1$ : 25 mm

$L_2$ : 5 mm

**Technical description**

Overhang dimension A	52 mm
Reach $L_1$	25 mm
$L_2$	5 mm
External $\varnothing D$	20 mm
Thread M	M10×25

Bore $\varnothing D_1$ tolerance IT6	10.5 mm
$\varnothing D_2$	18 mm
Adapter	BT 40
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Type of product	Threaded copy mill arbor

## Accessories

Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40	308810 40
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
Hurco 45° pull stud with 4-mm bore and fit sealed suitable for steep tapers 40	308801 40
Pull-stud 60° sealed suitable for steep tapers 40	308780 40
Pull stud Hurco 60° with fit sealed suitable for steep tapers 40	308804 40
Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40	308803 40
Pull stud 90° sealed suitable for steep tapers 40	308795 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Pull stud 60° sealed suitable for steep tapers 40	308785 40

Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40	308812 40
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40	308805 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40