



Combination four-jaw lathe chucks recessed mount, DIN 702-4, Outer \varnothing A / taper: 200mm



Order data

Order number	315635 200
GTIN	5907412202822
Item class	36B

Description

Callout:

Individual adjustment of combined jaws.

Centring adjustment of jaws.

Application:

Combined clamping option due to two different jaw adjustments:

a) Self-centring adjustment of the base jaws (geared scroll);

b) Individual adjustment of top jaws.

This allows irregularly shaped components to be clamped as if to a face plate. The gear scroll for jaw adjustment is **through-hardened**, the flanks of the scroll and of the bottom jaw teeth are **ground on both sides**.

With cylindrical centring mount to DIN 702-4. The chuck is fitted to a flange from the rear by means of screws and this flange is then mounted on to the lathe spindle.

Standard:

DIN 702-4.

Material:

Cast iron

Supplied with:

1 set = 4 hardened base jaws,

1 set = 4 hardened reversible jaws (internally and externally applicable)

1 chuck key,

Technical description

Height with jaws H_2	127 mm
Centring $\varnothing B$	160 mm
Centring depth C	5 mm
Aperture E	55 mm
External $\varnothing A$	200 mm
Height without jaws H_1	96 mm
Chuck key square K	11 mm
Weight	19 kg
Pitch circle diameter F	176 mm
Standard	DIN 702-4
Type of product	Combination four-jaw chuck