



## Combination four-jaw lathe chucks recessed mount, DIN 702-4, Outer $\varnothing$ A / taper: 250mm



### Order data

Order number	315635 250
GTIN	5907412202839
Item class	36B

### Description

#### Callout:

**Individual adjustment** of combined jaws.

**Centring** adjustment of jaws.

#### Application:

Combined clamping option due to two different jaw adjustments:

**a) Self-centring adjustment of the base jaws (geared scroll);**

**b) Individual adjustment of top jaws.**

This allows irregularly shaped components to be clamped as if to a face plate. The gear scroll for jaw adjustment is **through-hardened**, the flanks of the scroll and of the bottom jaw teeth are **ground on both sides**.

**With cylindrical centring mount to DIN 702-4.** The chuck is fitted to a flange from the rear by means of screws and this flange is then mounted on to the lathe spindle.

#### Standard:

**DIN 702-4.**

#### Material:

Cast iron

#### Supplied with:

1 set = 4 hardened base jaws,

1 set = 4 hardened reversible jaws (internally and externally applicable)

1 chuck key,

## Technical description

Aperture E	76 mm
Pitch circle diameter F	224 mm
Chuck key square K	14 mm
Centring depth C	6 mm
External $\varnothing$ A	250 mm
Weight	31 kg
Height with jaws H <sub>2</sub>	135 mm
Centring $\varnothing$ B	200 mm
Height without jaws H <sub>1</sub>	102 mm
Standard	DIN 702-4
Type of product	Combination four-jaw chuck