



## Combination four-jaw lathe chucks short taper mount, DIN 702-3, Outer Ø A / taper: 200/6mm



### Order data

Order number	315645 200/6
GTIN	5907412202860
Item class	36B

### Description

#### Callout:

**Individual adjustment** of combined jaws.

**Centring** adjustment of jaws.

#### Application:

Combined clamping option due to two different jaw adjustments:

**a) Self-centring adjustment of the base jaws (geared scroll);**

**b) Individual adjustment of top jaws.**

This allows irregularly shaped components to be clamped as if to a face plate. The gear scroll for jaw adjustment is **through-hardened**, the flanks of the scroll and of the bottom jaw teeth are **ground on both sides**.

**With short taper mount to DIN 702-3** with studs and collar nuts for spindle noses to DIN 55027. (DIN 55027 and international standard ISO 702/III are identical to DIN 55022 (old standard)). The chuck is fitted to the spindle nose directly, without an intermediate adaptor.

#### Standard:

**DIN 702-3.**

#### Material:

Cast iron

#### Supplied with:

1 set = 4 hardened base jaws,

1 set = 4 hardened reversible jaws (internally and externally applicable)  
1 chuck key,

## Technical description

Aperture E	55 mm
Chuck key square K	11 mm
Weight	19 kg
Size of studs	M10
External $\varnothing$ A	200 mm
Pitch circle diameter F	133.4 mm
Centring taper B	106.39 mm
Height without jaws H <sub>1</sub>	112 mm
Taper size	6
Number of studs	4
Height with jaws H <sub>2</sub>	143 mm
Standard	DIN 702-3
Type of product	Combination four-jaw chuck