

Garant
Parting-off tool, neutral, Blade height h_5 / groove width w : 19/2 mm

Order data

| | |
|--------------|---------------|
| Order number | 273780 19/2 |
| GTIN | 4045197720924 |
| Item class | 21W |

Description
Application:

In conjunction with parting-off inserts No. 273656 – 273670.

Suitable for :

Toolholder No. 273984 – 273994 or 319132 – 319133 (VDI toolholder).

Attention:

Please order the assembly key No. 279920 separately.

Note:

From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670. Set consisting of 2 blades each with its own seating.

axial grooving possible: no

for maximum workpiece \varnothing : 40 mm

Height h_1 : 15.7 mm

Overall length L_{tot} : 96 mm

Technical description

| | |
|-------------------------------------|---------|
| for maximum workpiece \varnothing | 40 mm |
| Groove width w | 2 mm |
| Blade height h_5 | 19 mm |
| Height h_1 | 15.7 mm |
| Overall length L_{tot} | 96 mm |

| | |
|-------------------------|------------------|
| Application type | neutral |
| Through-coolant | no |
| axial grooving possible | no |
| Type of product | Parting-off tool |