

**Garant**
**Parting-off tool, neutral, Blade height h<sub>5</sub> / groove width w: 19/1,5 mm**

**Order data**

Order number	273780 19/1,5
GTIN	4045197720917
Item class	21W

**Description**
**Application:**

In conjunction with parting-off inserts No. 273656 – 273670.

**Suitable for :**

Toolholder No. 273984 – 273994 or 319132 – 319133 (VDI toolholder).

**Attention:**

Please order the assembly key No. 279920 separately.

**Note:**

From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670. Set consisting of 2 blades each with its own seating.

axial grooving possible: no

for maximum workpiece Ø: 40 mm

Height h<sub>1</sub>: 15.7 mm

Overall length L<sub>tot</sub>: 96 mm

**Technical description**

Blade height h <sub>5</sub>	19 mm
for maximum workpiece Ø	40 mm
Groove width w	1.5 mm
Height h <sub>1</sub>	15.7 mm
Overall length L <sub>tot</sub>	96 mm

Application type	neutral
Through-coolant	no
axial grooving possible	no
Type of product	Parting-off tool