


**Combidisc® grinding disc (SiC), 76.2 mm Ø, Grit: 60**

**Order data**

Order number	554024 60
GTIN	4007220778548
Item class	55G

**Description**
**Version:**

The Roloc™, Combidisc® CDR **quick-change system** with a plastic thread permits safe abrasive tool changing “with a single twist of the wrist” in a very short time.

**Sharp-edged Silicon Carbide grit (SiC)** for aggressive grinding with light pressure.

**Application:**

For efficient abrasion of small areas, even with changing contours. Reduced tool changing times save costs on multi-stage operations.

Specially suitable for grinding titanium alloys, aluminium, copper and bronze.

**Note:**

**Roloc™ bristle discs** can be found from No. 573510 onwards.

**Technical description**

Grit	60
Disc Ø	76.2 mm
Grinding media	Silicon carbide (SiC)
Grinding medium code	SiC
Product name attribute	76.2 mm Ø

maximum speed	20000 min <sup>-1</sup>
Type of product	Grinding wheel

## User data

	Suitability	V <sub>c</sub>	ISO code
Alu Mg	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Carbide (HM)	suitable only under restricted conditions		
INOX	suitable		
Ti	suitable		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Stone	suitable only under restricted conditions		
dry	suitable		

## Accessories

Rubber backing pad shank Ø 6 mm hard External Ø 75 mm	554089 75
Plastic backing pad shank Ø 6 mm External Ø 75 mm	554090 75
Rubber backing pad shank Ø 6 mm medium hard External Ø 75 mm	554093 75
Rubber backing pad with mounting M14 hard External Ø 75 mm	554088 75
	554092 75

Rubber backing pad shank  $\varnothing$  6 mm medium External  $\varnothing$  75 mm

Rubber backing pad shank  $\varnothing$  6 mm soft External  $\varnothing$  75 mm

554091 75

Rubber backing pad with M14 mounting hard External  $\varnothing$  75 mm

554094 75