

Garant

eco grooving tool, neutral, Blade height h₅ / groove width w: 32/5mm


Order data

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| Order number | 273866 32/5 |
| GTIN | 4045197722584 |
| Item class | 21W |

Description
Version:

With eco cooling directly to the cutting edge and additional flank face cooling.

Application:

For deep grooves and parting off large diameters.

Suitable for:

Toolholder No. 273893; 273894; 274095; 274097 or VDI toolholder No. 319132 – 319133.

Spare part:

Blanking screw No. 279828 1.

Attention:

Please order the assembly key No. 279920 separately.

Note:

From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670.

Technical description

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| Groove width w | 5 mm |
| for maximum workpiece Ø | 110 mm |
| Blade height h ₅ | 32 mm |
| Height h ₁ | 25 mm |
| Series | Eco |
| Overall length L | 150 mm |

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| Application type | neutral |
| Through-coolant | yes |
| axial grooving possible | no |
| Type of product | Parting-off tool |

Accessories

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| Screw for ECO parting-off blade Type 1 | 279828 1 |
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