Garant

Eco grooving tool, neutral, Blade height h5 / groove width w: 32/6mm

Order data

Order number	273866 32/6
GTIN	4045197722591
Item class	21W

Description

Version:
With Eco cooling directly on the cutting edge and additional flank face cooling.
Application:
For deep grooves and parting off large diameters.
Suitable for:
Toolholder No. 273893; 273894; 274095; 274097 or VDI toolholder No. 319132 – 319133.
Spare part:
Blanking screw No. 279828 1.
Attention:
Please order the assembly key No. 279920 separately.
Note:
From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670.

Technical description

for maximum workpiece ∅	110 mm
Groove width w	6 mm
Blade height h_5	32 mm
Height h_1	25 mm
Series	Eco
Overall length L	150 mm

Application type	neutral
Through-coolant	yes
axial grooving possible	no
Type of product	Parting-off tool

Accessories

Screw for Eco parting-off blade Type 1	279828 1