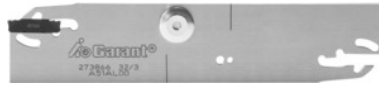


**Garant**

eco grooving tool, neutral, Blade height h<sub>5</sub> / groove width w: 32/6mm


**Order data**

Order number	273866 32/6
GTIN	4045197722591
Item class	21W

**Description**
**Version:**

With eco cooling directly to the cutting edge and additional flank face cooling.

**Application:**

For deep grooves and parting off large diameters.

**Suitable for:**

Toolholder No. 273893; 273894; 274095; 274097 or VDI toolholder No. 319132 – 319133.

**Spare part:**

Blanking screw No. 279828 1.

**Attention:**

Please order the assembly key No. 279920 separately.

**Note:**

From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670.

**Technical description**

for maximum workpiece Ø	110 mm
Groove width w	6 mm
Blade height h <sub>5</sub>	32 mm
Height h <sub>1</sub>	25 mm
Series	Eco
Overall length L	150 mm

Application type	neutral
Through-coolant	yes
axial grooving possible	no
Type of product	Parting-off tool

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## Accessories

Screw for ECO parting-off blade Type 1	279828 1
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