


ER collet chuck Form AD, SK 50 A = 160, for ER collet size: 32

Order data

Order number	300615 32
GTIN	4062406109639
Item class	32A

Description
Version:

Taper ground internally and externally. With Balluff/RFID chip bore.

HOLEX –

HOLEX precision clamping nut, balanced (G6.3 / 18,000 rpm, all shanks fine bead blasted. Balancing quality G6.3 / 18,000 rpm).

Application:

For clamping tools with plain shank in collets to DIN 6499 – Form A and B.

Supplied with:

Clamping nut.

Optional extras:

Pull studs (PS) No. 308600 – 308806, PS pull stud wrenches No.308820 – 308835, ER chuck key No. 309680 – 613300, ER collets No. 308901 – 309449, ER clamping nuts No. 309615 (for sealing rings), sealing rings No. 309625 – 309645 (for No. 309615).

Machining strategy: HSC

Clamping range: 2 - 20 mm

Overhang dimension A: 160 mm

External Ø D: 50 mm

Spare GARANT high-speed clamping nut No. 309610: 32

Spare HOLEX nut No. 309580: 32

Technical description

External Ø D	50 mm
Clamping range	2 - 20 mm

Spare HOLEX nut No. 309580	32
Overhang dimension A	160 mm
Spare GARANT high-speed clamping nut No. 309610	32
Clamping $\varnothing D_1$	2-20 mm
Adapter	SK 50 A = 160
Arbor standard	ISO 7388-1
Shape	AD
Balance quality G at rotational speed	G 6.3 at 18,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Balluffchip bore	yes
Type of product	Collet chuck

Accessories

ER collet with seal Nominal clamping $\varnothing d$ 12 mm	308986 12
ET collet for thread tapping, with axial compensation Nominal clamping $\varnothing d$ 6 mm	309432 6
ER collet with seal Nominal clamping $\varnothing d$ 3 mm	309001 3
ER collet Nominal clamping $\varnothing d$ 7 mm	308981 7
ER collet with seal Nominal clamping $\varnothing d$ 8 mm	308986 8
ER collet with seal Nominal clamping $\varnothing d$ 20 mm	309001 20
ET collet with radial compensation for tapping and reaming Nominal clamping $\varnothing d$ 11 mm	309448 11
ER collet for machine taps with seal Nominal clamping $\varnothing d$ 18 mm	309414 18
ER collet Nominal clamping $\varnothing d$ 15 mm	309000 15
ER collet with seal Nominal clamping $\varnothing d$ 7 mm	308986 7
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 50	308812 50

ER collet with seal Nominal clamping Ø d 4 mm	309001 4
ER collet with seal Nominal clamping Ø d 17 mm	308986 17
ER collet Nominal clamping Ø d 3 mm	308981 3
ER collet with seal and spray nozzles Nominal clamping Ø d 10 mm	309002 10
ER collet Nominal clamping Ø d 12 mm	309000 12
ER clamping nut High Speed for ER 32	309610 32
ER collet Nominal clamping Ø d 11 mm	309000 11
ER collet with seal and spray nozzles Nominal clamping Ø d 20 mm	309002 20
ER collet with seal Nominal clamping Ø d 9 mm	308986 9
ER collet Nominal clamping Ø d 13 mm	308981 13
ER collet with seal and spray nozzles Nominal clamping Ø d 16 mm	309002 16
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 5 mm	309448 5
ER collet for machine taps with seal Nominal clamping Ø d 14 mm	309416 14
ER collet with seal Nominal clamping Ø d 16 mm	309001 16
ER collet Nominal clamping Ø d 3 mm	309000 3
ER collet Nominal clamping Ø d 10 mm	308981 10
ER collet with seal Nominal clamping Ø d 20 mm	308986 20
ER collet with seal Nominal clamping Ø d 6 mm	308986 6
ER collet with seal and spray nozzles Nominal clamping Ø d 17 mm	309002 17
ER collet Nominal clamping Ø d 14 mm	308981 14
ER collet for machine taps with seal Nominal clamping Ø d 18 mm	309416 18
ER collet Nominal clamping Ø d 15 mm	308981 15
ER collet with seal and spray nozzles Nominal clamping Ø d 7 mm	309002 7
ER collet with seal Nominal clamping Ø d 18 mm	309001 18

ER collet Nominal clamping Ø d 20 mm	309000 20
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 7 mm	309448 7
ER collet for machine taps with seal Nominal clamping Ø d 12 mm	309414 12
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 12 mm	309418 12
ER collet with seal Nominal clamping Ø d 15 mm	309001 15
ER collet with seal Nominal clamping Ø d 10 mm	308986 10
ER collet Nominal clamping Ø d 4 mm	308981 4
ER collet for machine taps with seal Nominal clamping Ø d 16 mm	309414 16
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 18 mm	309418 18
ER collet with seal and spray nozzles Nominal clamping Ø d 5 mm	309002 5
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 10 mm	309418 10
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 8 mm	309432 8
Wrench for pull studs ISO 7388 suitable for ISO taper size 50	308830 50
Pull stud Form A suitable for steep tapers 50	308600 50
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 14 mm	309418 14
ER collet with seal and spray nozzles Nominal clamping Ø d 8 mm	309002 8
Pull stud 45° sealed suitable for steep tapers 50	308760 50
ER collet for machine taps with seal Nominal clamping Ø d 14 mm	309414 14
ER collet for machine taps with seal Nominal clamping Ø d 16 mm	309416 16
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 8 mm	309418 8

ER chuck key for ER collet chuck 32	309680 32
ER collet with seal and spray nozzles Nominal clamping \varnothing d 12 mm	309002 12
Pull stud sealed, form B suitable for steep tapers 50	308650 50
ER collet Nominal clamping \varnothing d 19 mm	308981 19
ER collet for machine taps with seal Nominal clamping \varnothing d 4,5 mm	309414 4,5
ER collet for machine taps with seal Nominal clamping \varnothing d 8 mm	309416 8
ER collet with seal Nominal clamping \varnothing d 6 mm	309001 6
Pull stud Form B suitable for steep tapers 50	308640 50
ET collet with radial compensation for tapping and reaming Nominal clamping \varnothing d 6 mm	309448 6
ER collet Nominal clamping \varnothing d 14 mm	309000 14
Torque wrench with reversible ratchet maximum torque 200 N·m	656050 200
ET collet with radial compensation for tapping and reaming Nominal clamping \varnothing d 4,5 mm	309448 4,5
ER collet with seal and spray nozzles Nominal clamping \varnothing d 14 mm	309002 14
Pull stud 90° sealed suitable for steep tapers 50	308790 50
ER clamping nut for ER 32	309580 32
Pull stud sealed, form B suitable for steep tapers 50	308620 50
Pull stud 45° sealed suitable for steep tapers 50	308765 50
ER collet for machine taps with seal Nominal clamping \varnothing d 10 mm	309416 10
Special pull stud with no internal thread sealed suitable for steep tapers 50	308700 50
Pull stud sealed, form A suitable for steep tapers 50	308610 50
ER collet for machine taps with seal and spray nozzles Nominal clamping \varnothing d 6 mm	309418 6
ER collet with seal Nominal clamping \varnothing d 12 mm	309001 12
ER collet Nominal clamping \varnothing d 19 mm	309000 19

ER collet Nominal clamping \varnothing d 10 mm	309000 10
ER collet for machine taps with seal Nominal clamping \varnothing d 6 mm	309416 6
ET collet for thread tapping, with axial compensation Nominal clamping \varnothing d 4,5 mm	309432 4,5
ER collet with seal Nominal clamping \varnothing d 13 mm	309001 13
ER collet Nominal clamping \varnothing d 18 mm	309000 18
ER collet Nominal clamping \varnothing d 4 mm	309000 4
ER collet with seal and spray nozzles Nominal clamping \varnothing d 6 mm	309002 6
ER collet for machine taps with seal Nominal clamping \varnothing d 11 mm	309416 11
ER plain bearing clamping nut for ER 32	309612 32
ER collet for machine taps with seal Nominal clamping \varnothing d 20 mm	309416 20
ER collet with seal Nominal clamping \varnothing d 11 mm	309001 11
ER collet for machine taps with seal Nominal clamping \varnothing d 9 mm	309414 9
ER collet with seal Nominal clamping \varnothing d 8 mm	309001 8
ER collet with seal Nominal clamping \varnothing d 14 mm	309001 14
ER collet with seal and spray nozzles Nominal clamping \varnothing d 3 mm	309002 3
ER collet for machine taps with seal Nominal clamping \varnothing d 10 mm	309414 10
ER collet Nominal clamping \varnothing d 11 mm	308981 11
ER collet Nominal clamping \varnothing d 7 mm	309000 7
ER collet for machine taps with seal Nominal clamping \varnothing d 6 mm	309414 6
ER collet with seal and spray nozzles Nominal clamping \varnothing d 18 mm	309002 18
ET collet for thread tapping, with axial compensation Nominal clamping \varnothing d 12 mm	309432 12
ER collet with seal Nominal clamping \varnothing d 11 mm	308986 11

ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 8 mm	309448 8
ER collet Nominal clamping Ø d 12 mm	308981 12
ER collet with seal and spray nozzles Nominal clamping Ø d 9 mm	309002 9
ER collet Nominal clamping Ø d 8 mm	309000 8
ER collet Nominal clamping Ø d 9 mm	309000 9
ER collet for machine taps with seal Nominal clamping Ø d 7 mm	309416 7
ER collet with seal Nominal clamping Ø d 5 mm	308986 5
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 7 mm	309432 7
ER collet Nominal clamping Ø d 6 mm	308981 6
ER collet Nominal clamping Ø d 5 mm	308981 5
ER collet with seal Nominal clamping Ø d 15 mm	308986 15
ER collet Nominal clamping Ø d 13 mm	309000 13
ER collet Nominal clamping Ø d 9 mm	308981 9
ER collet with seal Nominal clamping Ø d 19 mm	308986 19
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 4 mm	309448 4
Special pull stud with no internal thread sealed suitable for steep tapers 50	308720 50
Pull stud 60° sealed suitable for steep tapers 50	308785 50
ER collet with seal Nominal clamping Ø d 16 mm	308986 16
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 20 mm	309418 20
ER collet Nominal clamping Ø d 20 mm	308981 20
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 50	308605 50
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 9 mm	309448 9
ER collet with seal Nominal clamping Ø d 13 mm	308986 13
	309448 12

ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 12 mm	
ER collet Nominal clamping Ø d 5 mm	309000 5
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 10 mm	309448 10
ER collet with seal Nominal clamping Ø d 17 mm	309001 17
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 11 mm	309418 11
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 10 mm	309432 10
ER collet with seal and spray nozzles Nominal clamping Ø d 11 mm	309002 11
ER collet for machine taps with seal Nominal clamping Ø d 7 mm	309414 7
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 50	308810 50
ER collet for machine taps with seal Nominal clamping Ø d 11 mm	309414 11
ER collet Nominal clamping Ø d 16 mm	308981 16
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 50	308820 50
ER collet Nominal clamping Ø d 17 mm	308981 17
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 14 mm	309448 14
ER collet with seal Nominal clamping Ø d 14 mm	308986 14
ER collet with seal and spray nozzles Nominal clamping Ø d 13 mm	309002 13
ER collet with seal and spray nozzles Nominal clamping Ø d 19 mm	309002 19
ER clamping nut for HiRunER collet chucks for ER 32	309617 32
ER collet for machine taps with seal Nominal clamping Ø d 20 mm	309414 20
ER collet with seal and spray nozzles Nominal clamping Ø d 4 mm	309002 4

Pull stud 90° sealed suitable for steep tapers 50	308795 50
ER collet with seal Nominal clamping Ø d 10 mm	309001 10
Pull stud sealed suitable for steep tapers 50	308660 50
ER collet with seal Nominal clamping Ø d 18 mm	308986 18
ER collet Nominal clamping Ø d 17 mm	309000 17
Special pull stud with internal thread suitable for steep tapers 50	308740 50
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 11 mm	309432 11
ER collet Nominal clamping Ø d 18 mm	308981 18
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 4,5 mm	309418 4,5
ER collet Nominal clamping Ø d 8 mm	308981 8
ER collet with seal Nominal clamping Ø d 3 mm	308986 3
ER collet with seal Nominal clamping Ø d 4 mm	308986 4
ER collet with seal Nominal clamping Ø d 5 mm	309001 5
ER collet Nominal clamping Ø d 6 mm	309000 6
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 50	308615 50
ER collet with seal Nominal clamping Ø d 19 mm	309001 19
ER collet for machine taps with seal Nominal clamping Ø d 4,5 mm	309416 4,5
ER collet for machine taps with seal Nominal clamping Ø d 8 mm	309414 8
ER collet for machine taps with seal Nominal clamping Ø d 12 mm	309416 12
ER collet with seal and spray nozzles Nominal clamping Ø d 15 mm	309002 15
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 7 mm	309418 7
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 9 mm	309418 9
ER collet with seal Nominal clamping Ø d 7 mm	309001 7

ER collet Nominal clamping \varnothing d 16 mm	309000 16
ER collet for machine taps with seal Nominal clamping \varnothing d 9 mm	309416 9
ER collet with seal Nominal clamping \varnothing d 9 mm	309001 9
ER collet for machine taps with seal and spray nozzles Nominal clamping \varnothing d 16 mm	309418 16
ET collet for thread tapping, with axial compensation Nominal clamping \varnothing d 9 mm	309432 9