



## ER collet chuck Form AD, SK 50 A = 70, for ER collet size: 40



### Order data

Order number	300555 40
GTIN	4062406109516
Item class	32A

### Description

#### Version:

Taper ground internally and externally. With Balluffchip bore.

#### HOLEX –

HOLEX precision clamping nut, balanced (G6.3 / 18,000 rpm, all shanks fine bead blasted. Balancing quality G6.3 / 18,000 rpm).

#### Application:

For clamping tools with plain shank in collets to DIN 6499 – Form A and B.

#### Supplied with:

Clamping nut.

#### Optional extras:

Pull studs (PS) No. 308600 – 308806, PS pull stud wrenches No.308820 – 308835, ER chuck key No. 309680 – 613300, ER collets No. 308901 – 309449, ER clamping nuts No. 309615 (for sealing rings), sealing rings No. 309625 – 309645 (for No. 309615).

Machining strategy: HSC

Clamping range: 3 - 26 mm

External Ø D: 63 mm

Spare GARANT high-speed clamping nut No. 309610: 40

Spare HOLEX nut No. 309580: 40

### Technical description

Clamping range	3 - 26 mm
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Spare GARANT high-speed clamping nut No. 309610	40
External Ø D	63 mm
Spare HOLEX nut No. 309580	40
Adapter	SK 50 A = 70
Arbor standard	ISO 7388-1
Shape	AD
Balance quality G at rotational speed	G 6.3 at 18,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Balluffchip bore	yes
Type of product	Collet chuck

## Accessories

ER chuck key for ER collet chuck 40	309680 40
ER collet for machine taps with seal Nominal clamping Ø d 25 mm	309419 25
ER collet Nominal clamping Ø d 21 mm	309040 21
ER clamping nut for ER 40	309580 40
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 16 mm	309434 16
ER collet Nominal clamping Ø d 17 mm	309040 17
Torque wrench with reversible ratchet maximum torque 200 N·m	656050 200
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 6 mm	309434 6
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 11 mm	309449 11
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 12 mm	309449 12
	309419 12

ER collet for machine taps with seal Nominal clamping Ø d 12 mm

Pull stud Form B suitable for steep tapers 50	308640 50
ER collet for machine taps with seal Nominal clamping Ø d 7 mm	309419 7
ER collet Nominal clamping Ø d 5 mm	308990 5
ER collet with seal Nominal clamping Ø d 8 mm	308992 8
ER collet with seal Nominal clamping Ø d 16 mm	308992 16
ER collet Nominal clamping Ø d 8 mm	309040 8
ER collet Nominal clamping Ø d 20 mm	309040 20
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 8 mm	309449 8
ER collet for machine taps with seal Nominal clamping Ø d 18 mm	309419 18
ER collet Nominal clamping Ø d 12 mm	309040 12
ER collet Nominal clamping Ø d 22 mm	308990 22
ER collet Nominal clamping Ø d 26 mm	308990 26
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 14 mm	309449 14
ER collet Nominal clamping Ø d 15 mm	309040 15
ER collet Nominal clamping Ø d 12 mm	308990 12
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 6 mm	309449 6
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 10 mm	309434 10
ER clamping nut for HiRunER collet chucks for ER 40	309617 40
ER collet Nominal clamping Ø d 4 mm	308990 4
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 50	308615 50
ER collet Nominal clamping Ø d 6 mm	309040 6
Special pull stud with no internal thread sealed suitable for steep tapers 50	308720 50

Pull stud 90° sealed suitable for steep tapers 50	308790 50
ER collet Nominal clamping Ø d 11 mm	309040 11
ER collet Nominal clamping Ø d 20 mm	308990 20
ER collet with seal Nominal clamping Ø d 10 mm	308992 10
ER collet Nominal clamping Ø d 11 mm	308990 11
ER collet for machine taps with seal Nominal clamping Ø d 16 mm	309419 16
ER collet Nominal clamping Ø d 16 mm	309040 16
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 10 mm	309449 10
ER collet Nominal clamping Ø d 26 mm	309040 26
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 12 mm	309434 12
ER collet Nominal clamping Ø d 14 mm	309040 14
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 50	308810 50
ER collet Nominal clamping Ø d 4 mm	309040 4
ER collet Nominal clamping Ø d 16 mm	308990 16
ER collet for machine taps with seal Nominal clamping Ø d 6 mm	309419 6
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 9 mm	309449 9
ER collet Nominal clamping Ø d 22 mm	309040 22
ER collet Nominal clamping Ø d 25 mm	309040 25
ER collet Nominal clamping Ø d 6 mm	308990 6
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 9 mm	309434 9
Pull stud 90° sealed suitable for steep tapers 50	308795 50
ER collet with seal Nominal clamping Ø d 12 mm	308992 12
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 4,5 mm	309449 4,5
ER collet Nominal clamping Ø d 24 mm	308990 24

ER collet for machine taps with seal Nominal clamping Ø d 14 mm	309419 14
Special pull stud with internal thread suitable for steep tapers 50	308740 50
ER collet for machine taps with seal Nominal clamping Ø d 11 mm	309419 11
ER collet Nominal clamping Ø d 7 mm	309040 7
ER collet with seal Nominal clamping Ø d 25 mm	308992 25
Pull stud sealed, form B suitable for steep tapers 50	308620 50
ER collet Nominal clamping Ø d 21 mm	308990 21
ER collet Nominal clamping Ø d 10 mm	309040 10
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 8 mm	309434 8
ER collet Nominal clamping Ø d 9 mm	309040 9
ER plain bearing clamping nut for ER 40	309612 40
Pull stud stud sealed, form A suitable for steep tapers 50	308610 50
ER collet Nominal clamping Ø d 23 mm	308990 23
Pull stud 45° sealed suitable for steep tapers 50	308760 50
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 50	308605 50
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 5 mm	309449 5
ER collet with seal Nominal clamping Ø d 20 mm	308992 20
Wrench for pull studs ISO 7388 suitable for ISO taper size 50	308830 50
ER collet Nominal clamping Ø d 10 mm	308990 10
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 16 mm	309449 16
ER collet for machine taps with seal Nominal clamping Ø d 20 mm	309419 20
Pull stud 60° sealed suitable for steep tapers 50	308785 50
ER collet Nominal clamping Ø d 17 mm	308990 17
	309419 8

ER collet for machine taps with seal Nominal clamping Ø d 8 mm

ER collet Nominal clamping Ø d 15 mm	308990 15
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 4 mm	309449 4
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 50	308820 50
ER collet Nominal clamping Ø d 8 mm	308990 8
ER collet Nominal clamping Ø d 19 mm	309040 19
ER collet Nominal clamping Ø d 19 mm	308990 19
ER collet with seal Nominal clamping Ø d 18 mm	308992 18
ER collet with seal Nominal clamping Ø d 6 mm	308992 6
Pull stud Form A suitable for steep tapers 50	308600 50
ER collet Nominal clamping Ø d 5 mm	309040 5
ER collet Nominal clamping Ø d 9 mm	308990 9
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 7 mm	309449 7
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 14 mm	309434 14
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 50	308812 50
ER collet Nominal clamping Ø d 18 mm	308990 18
ER collet for machine taps with seal Nominal clamping Ø d 10 mm	309419 10
ER collet Nominal clamping Ø d 25 mm	308990 25
ER collet Nominal clamping Ø d 23 mm	309040 23
Pull stud sealed, form B suitable for steep tapers 50	308650 50
ER collet with seal Nominal clamping Ø d 14 mm	308992 14
Pull stud 45° sealed suitable for steep tapers 50	308765 50
ER collet Nominal clamping Ø d 18 mm	309040 18
ER collet for machine taps with seal Nominal clamping Ø d 22 mm	309419 22

ER collet Nominal clamping Ø d 13 mm	308990 13
ER collet Nominal clamping Ø d 7 mm	308990 7
ER collet for machine taps with seal Nominal clamping Ø d 9 mm	309419 9
ER clamping nut High Speed for ER 40	309610 40
ER collet Nominal clamping Ø d 24 mm	309040 24
ER collet with seal Nominal clamping Ø d 22 mm	308992 22
Special pull stud with no internal thread sealed suitable for steep tapers 50	308700 50
ER collet Nominal clamping Ø d 14 mm	308990 14
Pull stud sealed suitable for steep tapers 50	308660 50
ER collet Nominal clamping Ø d 13 mm	309040 13