



## Combination face mill adapter, SK 40 A = 52, Spigot Ø d1: 27mm



### Order data

Order number	302505 27
GTIN	4062406111038
Item class	32A

### Description

#### Version:

Internal thread for manual clamping.

#### Application:

**With drive key** for milling cutters **with longitudinal groove**, e.g. DIN 841.

**With face mill drive ring** for milling cutters with **transverse slots**, DIN 1880.

#### Supplied with:

Drive key, face mill drive ring, and lock screw.

#### Optional extras:

Special toggle spanner No. 309840.

### Technical description

Thread M	M16
Milling mandrel length L <sub>3</sub> with drive ring	21 mm
Overall length L	166 mm
Suitable toggle spanner No. 309840	27
Spare drive ring No. 309870	27
Overhang dimension A	52 mm
Milling mandrel length L <sub>4</sub>	33 mm
Spare milling cutter lock screw No. 309860 / 309861	27

Clamping $\varnothing D_1$	27 mm
Adapter	SK 40 A = 52
Standard	DIN 6358
Arbor standard	DIN 2080
Concentricity	$\leq 6 \mu\text{m}$
Type of product	Milling cutter spigot