



Combination face mill adapter, SK 50 A = 55, Spigot Ø d1: 27mm



Order data

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| Order number | 302515 27 |
| GTIN | 4062406111106 |
| Item class | 32A |

Description

Version:

Internal thread for manual clamping.

Application:

With drive key for milling cutters **with longitudinal groove**, e.g. DIN 841.

With face mill drive ring for milling cutters with **transverse slots**, DIN 1880.

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Special toggle spanner No. 309840.

Technical description

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| Suitable toggle spanner No. 309840 | 27 |
| Spare drive ring No. 309870 | 27 |
| Milling mandrel length L ₄ | 33 mm |
| Overhang dimension A | 55 mm |
| Overall length L | 203 mm |
| Thread M | M24 |
| Milling mandrel length L ₃ with drive ring | 21 mm |
| Spare milling cutter lock screw No. 309860 / 309861 | 27 |

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|----------------------------|-----------------------|
| Clamping $\varnothing D_1$ | 27 mm |
| Adapter | SK 50 A = 55 |
| Standard | DIN 6358 |
| Arbor standard | DIN 2080 |
| Concentricity | $\leq 6 \mu\text{m}$ |
| Type of product | Milling cutter spigot |