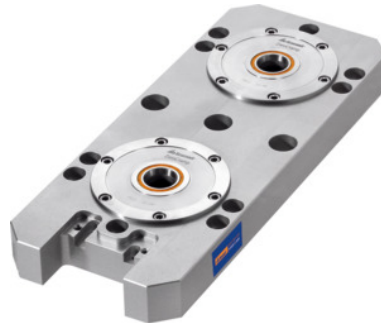


Garant**ZeroClamp base plate, Type: 21782****Order data**

Order number	360012 21782
GTIN	4045197722492
Item class	310

Description**Version:**

All bores for T-slot pitches of **63, 100, 125 mm**.

Centre bore $\varnothing 25$ H7 to receive a centring set. The zero point clamping of the GARANT ZeroClamp system is an important function for modern production systems, especially in automated production. Thanks to a special contact interface, it ensures precise and reliable zero point repetition accuracy. The pneumatic clamping force of the system holds workpieces securely in the desired position, making it possible to change workpieces quickly and accurately without repositioning. This reduces the set-up effort and increases productivity. The zero point clamping of the GARANT ZeroClamp system is indispensable for efficient production processes. Find out more about the innovative technology from GARANT ZeroClamp and optimise your production.

Application:

For vertical/horizontal machines.

Material:

Base plate of high-tensile aluminium, surface treated.

All components of the clamping pot of stainless or corrosion-resistant steel.

Optional extras:

Clamping stud No. 360025,

Connection block No. 360017 size 12808 / 12805.

Note:

Base plates with clamping pot dia. 138 mm are also available with self-locking clamping pots on request.

Technical description

Type	21782
Clamping pot Ø	138 mm
Height H	54 mm
Width B	196 mm
Number of clamping pots	2
Pitch S	200 mm
Length A	446 mm
Series	ZeroClamp
Type of product	Baseplate

Accessories

ZeroClamp clamping stud with internal thread Type 18M16	360025 18M16
ZeroClamp clamping stud with internal thread Type 14M12/90	360025 14M12/90
ZeroClamp clamping stud with internal thread Type 12M10	360025 12M10
ZeroClamp clamping stud with internal thread Type 16M10	360025 16M10
ZeroClamp clamping stud with internal thread Type 12M10/90	360025 12M10/90
ZeroClamp cover plate for base plate Type 21872	360013 21872
ZeroClamp connection block Type 12805	360017 12805
ZeroClamp clamping stud with internal thread Type 18M12	360025 18M12
ZeroClamp clamping stud with internal thread Type 25M10/138	360025 25M10/138
ZeroClamp clamping stud with internal thread Type 16M8	360025 16M8
	360025 25M16/138

ZeroClamp clamping stud with internal thread Type
25M16/138

ZeroClamp clamping stud with internal thread Type
18M16/138

360025 18M16/138

ZeroClamp clamping stud with internal thread Type 25M10

360025 25M10

ZeroClamp connection block Type 12808

360017 12808

ZeroClamp clamping stud with internal thread Type
18M12/138

360025 18M12/138

ZeroClamp clamping stud with internal thread Type
12M10/138

360025 12M10/138