

**Garant**
**Slim hydraulic chuck, SK 40 A = 80, Clamping  $\varnothing$  D1: 6mm**

**Order data**

Order number	302089 6
GTIN	4062406114817
Item class	31A

**Description**
**Version:**

- **Extremely slim design (3° contour)**
- **Processed surface structure.**
- **With RFID/Balluffchip bore.**
- **Axial length adjustment possible.**
- **Shanks hard turned.**
- **Reducing adapters can be used.**

**Application:**

Especially for tool and mould making. **Wherever reduced interference contours are required.** For drilling, reaming, and milling. For clamping tools with shank tolerance h6.

**Supplied with:**

Hexagon key with T-handle.

**Optional extras:**

Pull studs (AB) No. 308600 – 308806, AB pull stud wrenches No. 308820 / 308835, Reducing sleeves No. 302135 – 302187.

**Technical description**

$\varnothing$ D <sub>2</sub>	12 mm
L <sub>2</sub>	40 mm
External $\varnothing$ D	49.5 mm
Overhang dimension A	80 mm
$\varnothing$ D <sub>3</sub>	16.3 mm

Clamping $\varnothing D_1$	6 mm
Adapter	SK 40 A = 80
Arbor standard	ISO 7388-1
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HPC
Machining strategy	HSC
Balluffchip bore	yes
Type of product	Hydraulic clamping chuck

## Accessories

Pull studMazak, form A suitable for steep tapers 40M	308670 40M
Pull stud 60°sealed suitable for steep tapers 40	308785 40
Pull studsealed suitable for steep tapers 40	308660 40
Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Special pull stud with no internal threadsealed suitable for steep tapers 40	308700 40
ER chuck key for ER collet chuck 40	309680 40
Pull stud 90°sealed suitable for steep tapers 40	308795 40
Pull studsealed, form B suitable for steep tapers 40	308620 40
Pull stud, 18CrNiMo7sealed, form B suitable for steep tapers 40	308615 40
Pull studsealed suitable for steep tapers 40	308635 40
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Pull stud 45°sealed suitable for steep tapers 40	308760 40

Pull stud, 18CrNiMo7Form A suitable for steep tapers 40	308605 40
Torque wrenchwith reversible ratchet maximum torque 200 N·m	656050 200
Pull stud Hurco 45° with fitsealed suitable for steep tapers 40	308802 40
Pull studForm B suitable for steep tapers 40	308640 40
Wrench for pull studsISO 7388 suitable for ISO taper size 40	308830 40
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
Pull studsealed, form B suitable for steep tapers 40	308650 40
Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40	308801 40
Pull stud Hurco 90° with fitsealed suitable for steep tapers 40	308806 40
Pull stud 45°sealed suitable for steep tapers 40	308765 40
Pull studsealed, form A suitable for steep tapers 40	308610 40
ER chuck key1/2 inch socket for ER collet chuck 40	309700 40
Pull stud 90°sealed suitable for steep tapers 40	308790 40