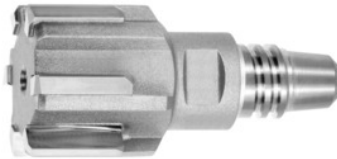


Garant
Cermet reaming head HPC H7 steel Blind hole, uncoated, Nominal Ø D: 44mm

Order data

| | |
|--------------|---------------|
| Order number | 239715 44 |
| GTIN | 4062406115715 |
| Item class | 23A |

Description
Version:

Interchangeable head reamer system **finish ground for fit IT7**. Cutter geometry matched to the application.

System concentricity $\leq 5 \mu\text{m}$ (depending on the head and holder) when mounted.

With short, straight flutes.

Application:

For blind holes.

For HPC/HSC reaming.

Note:

Total usable length = L_1 (arbor No. 239740 / 239745) + l (interchangeable head No. 239710 to 239720).

Suitable assembly wrench No. 219987. Insert for torque wrench No. 219986.

Further sizes available on request.

Technical description

| | |
|--|-------------|
| Number of cutting edges Z | 8 |
| Feed f in steel < 1100 N/mm ² | 0.8 mm/rev. |
| Head length l | 30 mm |
| Cutter length l_1 | 12 mm |
| Arbor size | 29 mm |

| | |
|----------------------------------|---------------------------|
| Nominal Ø D | 44 mm |
| Width across flats | 24 mm |
| Series | TopCut |
| Coating | uncoated |
| Tool material | Cermet |
| Standard | Manufacturer's standard |
| Hole tolerance | H7 |
| Application for type of drilling | for blind holes |
| Machining strategy | HPC |
| Through-coolant | yes |
| Semi-Standard | yes |
| suitable arbor | GARANT TopCut |
| Type of product | Cutter insert for reaming |

User data

| | Suitability | V _c | ISO code |
|--------------------------------|---|----------------|----------|
| Steel < 500 N/mm ² | suitable | 140 m/min | P |
| Steel < 750 N/mm ² | suitable | 140 m/min | P |
| Steel < 900 N/mm ² | suitable | 140 m/min | P |
| Steel < 1100 N/mm ² | suitable | 120 m/min | P |
| GG | suitable only under restricted conditions | 160 m/min | K |
| G GG | suitable only under restricted conditions | 140 m/min | K |
| Oil | suitable | | |
| wet maximum | suitable | | |