

Garant**Extension base with clamping pot, for type: 80****Order data**

Order number	360154 80
GTIN	4045197722843
Item class	310

Description**Version:**

With holes for clamping studs No. 360025 18M16. Alternative attachment via stepless adjustable clamps or an M12 bolt in the T-slot. Attachment hole pattern for **GARANT ZeroClamp zero-point clamping system** (pitch 200 mm). Manual operation or air cushion movement across the machine table.

Clamping pot with Ø 90 mm or 120 mm for mounting the centring vice No. 360130.

Application:

- **5-face machining on multi-axis machining centres.**
- **As a cost-effective clamping solution for use with the GARANT ZeroClamp zero-point clamping system or with pallet and automated systems, or directly on to the machine table.**

Material:

Steel

Suitable for :

Centring vice No. 360130 in combination with centring/adaptor plate No. 360132.

Note:

Size 80/4 – size 120/4 – higher support torque for maximum stability.

Length: 320 mm

Width: 120 mm

Height: 125 mm

Clamping studs reference dimension: 200 mm

Clamping pot Ø: 90 mm

Number of location holes for clamping studs: 2

Technical description

Width	120 mm
for type	80
Clamping pot Ø	90 mm
Length	320 mm
Height	125 mm
Clamping studs reference dimension	200 mm
Number of location holes for clamping studs	2
Type of product	Vice accessories

Accessories

ZeroClamp clamping stud with internal thread Type 18M16	360025 18M16
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