

# Internal precision bore gauge KT, Measuring range: 22-55mm



### **Order data**

Order number	435125 22-55
GTIN	2050001051059
Item class	46D

## **Description**

#### **Version:**

Two-point dial bore gauge, based on the **Schwenk version.** For measuring internal profiles and splines, serrations and splined hub profiles. High accuracy and reliability due to segment deflection of the contact point travel. Wide measurement range covered by interchangeable measuring tips. The measuring inserts have an internal thread for fitting ball tips. The carbide balls on the spherical tips are available from  $\varnothing 0.5 \text{mm}$  in 0.001 mm increments (tolerance < 2 $\mu$ m).

#### **Supplied with:**

Gauge holder with probe rods and measuring tips, without spherical tips and display unit.

### **Optional extras:**

Spherical inserts with carbide balls, precision dial comparator No. 434674, inductive precision dial comparator No. 434670, dial indicator with anticlockwise scale 434807 size 10, digital dial indicator 434322.

#### Note:

Version as a plug gauge for quicker and more reliable measuring without fluctuation.

# **Technical description**

Repetition accuracy without dial gauge	0.5 μm
Number of contact points	9
Measuring range	22 - 55 mm
Number of measuring discs	2



Measurement depth	110 mm
Packaging	sturdy box
Calibration	Price on request
Type of product	2-point precision bore gauge

# **Accessories**

Inductive precision comparator Extramess Type 2001	434670 2001
Precision dial comparator ± measuring range / reading 25/0,5 µm	434674 25/0,5
Precision dial comparator $\pm$ measuring range / reading 130/5 $\mu m$	434674 130/5
Precision dial comparator $\pm$ measuring range / reading 50/1 $\mu m$	434674 50/1
Precision dial comparator $\pm$ measuring range / reading 250/10 $\mu m$	434674 250/10