

Garant**Driven tool, axial, ER25, Type: 30-ER25IKC****Order data**

| | |
|--------------|-------------------|
| Order number | 319901 30-ER25IKC |
| GTIN | |
| Item class | 31W |

Description**Version:**

Version IKC – with ceramic seal set, pressures up to 70 bar, with full dry-run capability.

Version IM – with internal clamping nut.

For use on both disc and radial turrets. Ratio 1:1. Version with internal cooling (internal) max. 25 bar.

For use on all **DMG Gildemeister CTX** CNC lathes with **Sauter** turret. Drive coupling **DIN 5480**.

Clamping of tools in driven tool using ER collet with external nut or VARIA VX quick-change system under license from EWS. External cooling via a coolant tube, internal cooling through the tool centrally through the spindle. Maximum speed 8000 rpm.

Advantage:

- **Design optimised for weight and geometry.**
- **Process reliability thanks to high-quality components, long working life.**
- **Transmission of high torques.**
- **100% inspection – every driven tool undergoes a run-in programme.**
- **Through cooling: specially developed and patented seal.**

Application:

As many machining steps as possible in one clamping. Where space (available clamping positions) in the revolver is at a premium.

Suitable for:

DMG Gildemeister CTX. In some cases, Emco, Hardinge, Monforts, Scherer etc. with DIN 5480.

Supplied with:

Driven tool for collet: including clamping nut and hook spanner. Driven tool VARIA VX: including chuck key.

Optional extras:

Suitable inserts Varia VX No. 319802 – 319888, ER quick-change adapters No. 319761 – 319781, ER collets No. 308941 – 309878, ER clamping wrenches No. 309680 – 309745.

Note:

- **Other drive types (such as DIN 5482), ratios, dimensions, BMT etc. on request, see: www.hoffmann.ews-tools.com**
- **IC tools (with through cooling) will not run dry with standard seal, coolant filtering < 50 µm.**
- **Recommendation: Tighten version VARIA VX with a torque tool (max. 6 Nm).**
- **For heavy-duty milling work, a variant with tapered roller bearings is recommended on request.**

Technical description

| | |
|------------------|-------------|
| x ₂ | 32 mm |
| b ₁ | 70 mm |
| Cooling | internal |
| x | 93.5 mm |
| maximum pressure | 70 bar |
| Adapter | ER25 |
| VDI size | 30 |
| Tool clamping | ER25 |
| Type of product | Driven tool |