



Adhesive, 50 ml, Manufacturer ID: 85-21



Order data

Order number	083345 85-21
GTIN	8029822080054
Item class	08G

Description

Version:

When using joining as a production technique, two or more components are connected through positive contact. When using the adhesive, the full jointing face is used to establish a solid connection. It allows for high force transfer and dynamic loads (high shear strength).

Application:

High-strength, quick-curing, ideal for bonding in and bonding on bearings, bushes and gear wheels, permits larger production tolerances. Viscosity 2600 – 3400 mPas.

Note:

Surfaces should first be treated with general-purpose cleaner No. 083391 and No. 083392.

Technical description

Manufacturer's designation	85#21
Labelling of hazardous substances	GHS07: Exclamation mark
Touch dry after	2 - 5 min
Dynamic viscosity	2600 - 3400 mPas
Capacity	50 ml

Suitable for material	Metal
Maximum gap size	0.2 mm
Suitable for application area	Thread sealing
Suitable for application area	Joint connection
Colour	green
Chemical basis	anaerobic methacrylate
minimum break-away torque	30 Nm
Shape	liquid
Working life after date of manufacture	12 mo
for imperial thread size	1/2 in
for thread size M to	M36
Characteristics	corrosion-resistant
Characteristics	vibration-resistant
Characteristics	thixotropic
Characteristics	fluorescent under UV light
Characteristics	mechanically resilient
Characteristics	hardens quickly
Storage temperature	20 °C
Operating temperature range	-55 - 150 °C
Flashpoint	100 °C
Functional strength to	1 - 3 h
Disassembly	only by heating up
Strength class	high-strength
Density	1.1 g/cm ³
Product name attribute	50 ml
Type of product	Jointing product

Accessories

Cleaner and degreaser spray Manufacturer's product
number 7063

083392 7063

Cleaner and degreaser spray Manufacturer's product
number 7061

083391 7061