

**Garant**
**GARANT Master Alu solid carbide milling cutter, HPC HPC, DLC, Ø h6 DC: 10mm**

**Order data**

Order number	203203 10
GTIN	4062406119386
Item class	11X

**Description**
**Version:**

For finishing operations.

Special geometry for optimum chip evacuation.

Unequal spacing gives high intrinsic stability and smooth cutting action.

For profile milling as a finishing operation.

**Note:**

Order the **uncoated version** using **No. 203207**.

**Technical description**

Shank Ø D <sub>s</sub>	10 mm
Shank	DIN 6535 HA to h6
Tolerance nominal Ø	h6
Helix angle	38 degrees
No. of teeth Z	5
Cutting edge Ø D <sub>c</sub>	10 mm
Flute length L <sub>c</sub>	30 mm
Feed f <sub>z</sub> for side milling in short-chipping aluminium	0.065 mm
Overhang length L <sub>1</sub> incl. recess	35 mm
Overall length L	80 mm

Direction of infeed	horizontal
Recess $\varnothing D_1$	9.5 mm
Balance quality with shank	G 2.5 with HA
Corner chamfer angle	90 degrees
Series	Master Alu
Coating	DLC
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Spacing of the cutters	unequal spacing
Cutting width $a_e$ for milling operation	$0.1 \times D$ for side milling
Through-coolant	no
Machining strategy	HPC
Colour ring	yellow
Type of product	End / face mill

## User data

	Suitability	$V_c$	ISO code
Aluminium	Suitable	550 m/min	N
Aluminium (short chipping)	suitable	500 m/min	N
Alu > 10% Si	suitable	450 m/min	N
PMMA acrylic	Suitable	200 m/min	N
PE-HD	Suitable	160 m/min	N
PA 66	Suitable	200 m/min	N
PEEK	Suitable	150 m/min	N
PF 31	Suitable	130 m/min	N
PVDF GF20	Suitable	180 m/min	N
POM GF25	Suitable	160 m/min	N

PA 66 GF30	Suitable	150 m/min	N
PEEK GF30	Suitable	130 m/min	N
PTFE CF25	Suitable	160 m/min	N
Honeycomb sandwich	suitable only under restricted conditions	300 m/min	N
Cu	Suitable	160 m/min	N
CuZn	suitable	200 m/min	N
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		

### Services

Shank grinding Type HB

129100 HB