

3M**Coarse cleaning disc (SiC), XT-DC, Disc Ø: 100mm****Order data**

Order number	555934 100
GTIN	68410001133692
Item class	53M

Description**Version:**

Coarse cleaning disc with synthetic nylon fleece evenly impregnated with abrasive grit on glass fibre pad. Open structure, will not clog.

Stable edge, extremely high material removal rate and service life. Ideal for removal of scale.

Application:

For radial use on flexible shafts and straight die grinders. For rust removal, paint removal, dressing weld seams and removing surface dirt.

Technical description

Disc Ø	100 mm
Bore Ø	13 mm
recommended speed	6000 min ⁻¹
Thickness	15 mm
Grinding media	Silicon carbide (SiC)
Grinding medium code	SiC

Degree of hardness	very hard
Grit designation	extra coarse
Iron, sulphur and chlorine constituents	< 0.1 %
Product name attribute	XT-DC
Type of product	Rough cleaning non-woven abrasive mesh

User data

	Suitability	V _c	ISO code
Alu Mg	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Wood	suitable		
Stone	suitable only under restricted conditions		
Paint	suitable		
Uni	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		

Accessories

Mandrel Number of discs to be clamped 1	556380 1
Mandrel Number of discs to be clamped 1-2	556380 1-2