



Diamond cup grinding wheel STARTEC XP-P D×T×H (mm), 100×20×20, Type: D64



Order data

Order number	597964 D64
GTIN	9003172004631
Item class	53Y

Description

Version:

High-performance cup grinding wheels with diamond grit in metal bonding, giving increased strength and optimised binding of the diamond grit. The optimum combination of grit and binding agent reduces the cutting forces, permitting **very high grinding performance** and **feed rates**. Very high edge stability improves the **profile accuracy** even at high feed rates and **extends the dressing intervals** at constant surface finishes. **Specification: D64BXP-P STARTEC XP-P.**

Application:

High-performance grinding (slot grinding) of rotating solid carbide cutting tools. For wet grinding with oil (recommended) or emulsion/water.

Shape: 12V9

Abrasive coating height X: 10 mm

Grinding medium code: D

Technical description

Grit	D64
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Grinding medium code	D
Specification	D64BXP-P STARTEX XP-P
Grinding media	Diamond
Shape	12V9
Disc Ø D	100 mm
Disc thickness T	20 mm
Product name attribute	100×20×20
Bore Ø H	20 mm
Abrasive coating width W end face	3 mm
Abrasive coating height X	10 mm
Type of product	Tapered cup grinding wheel

User data

	Suitability	V _c	ISO code
Carbide (HM)	suitable		
Plastic, GRP	suitable only under restricted conditions		
wet maximum	suitable		