



## Diamond cup grinding wheel STARTEC XP-P D×T×H (mm), 125×25×20, Type: D64



### Order data

Order number	597966 D64
GTIN	9003172004648
Item class	53Y

### Description

#### Version:

**High-performance cup grinding wheels** with diamond grit in metal bonding, giving increased strength and optimised binding of the diamond grit. The optimum combination of grit and binding agent reduces the cutting forces, permitting **very high grinding performance** and **feed rates**. Very high edge stability improves the **profile accuracy** even at high feed rates and **extends the dressing intervals** at constant surface finishes. **Specification: D64BXP-P STARTEC XP-P.**

#### Application:

High-performance grinding (slot grinding) of rotating solid carbide cutting tools. For wet grinding with oil (recommended) or emulsion/water.

Shape: 12V9

Abrasive coating height X: 10 mm

Grinding medium code: D

### Technical description

Grit	D64
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Grinding medium code	D
Specification	D64BXP-P STARTEX XP-P
Grinding media	Diamond
Shape	12V9
Disc Ø D	125 mm
Disc thickness T	25 mm
Product name attribute	125×25×20
Bore Ø H	20 mm
Abrasive coating width W end face	3 mm
Abrasive coating height X	10 mm
Type of product	Tapered cup grinding wheel

## User data

	Suitability	V <sub>c</sub>	ISO code
Carbide (HM)	suitable		
Plastic, GRP	suitable only under restricted conditions		
wet maximum	suitable		