



Hole saw bi-metal Power Change Plus, Diameter: 22mm



Order data

Order number	589790 22
GTIN	3165140949705
Item class	54B

Description

Version:

HSS bi-metal hole saw with extremely high wear resistance and long working life. **Progressive tooth profile** for quick cutting and ideal chip evacuation. The **Power Change Plus** system makes it possible for the hole saw to be changed quickly without using tools. Maximum depth of cut for all sizes **44 mm**.

Application:

On stationary and hand-held machines. Suitable for all materials such as steel, aluminium, stainless steel and wood.

Recommendation:

The quality of cut depends on the correct speed and temperature. The use of cutting oil, such as No. 084205 size 0.25, extends the service life and permits more rapid progress through the material.

Technical description

recommended speed steel	390 min ⁻¹
recommended speed aluminium	585 min ⁻¹
recommended speed INOX	195 min ⁻¹

Diameter	22 mm
Series	Power Change Plus
TPI	4-5
Suitable for materials	Steel
Suitable for materials	Aluminium
Suitable for materials	Stainless steel
Suitable for materials	Wood
maximum cutting depth	44 mm
Type of product	Hole saw