

Garant**Grooving insert medium machining, CU7025, Groove width w: 2mm****Order data**

Order number	273732 2
GTIN	4062406133832
Item class	21J

Technical description

Groove width w	2 mm
Feed f	0.05 - 0.15 mm/rev.
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tolerance groove width w	± 0.03 mm
Tool material	Carbide
Cutting depth a_p	0.2 - 1.1 mm
Coating	uncoated
Main application	P
Grade	CU7025
Corner radius R	0.2 mm
Number of changes/inserts	2
Indexable insert profile	neutral
Type of product	Indexable insert for grooving

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	210 m/min	P
Steel < 750 N/mm ²	suitable	170 m/min	P
Steel < 900 N/mm ²	suitable	140 m/min	P
continuous	suitable		
dry	suitable		