## **3M** Fibre disc (CER) 787C, Ø 125 mm, Grit: 80



#### Order data

Order number	566478 80		
GTIN	50076308897395		
Item class	53F		

#### Description

#### Version:

The grinding aid is an additive which ensures cool grinding without discolouration and reduces clogging on greasy materials.

The precisely formed **high-performance abrasive grit** in 3M<sup>™</sup> products consists of defined ceramic triangles optimally arranged on the grinding surface. **Greatly increased removal rate** with very long working life and even finish.

Extremely tear-resistant but very flexible **vulcanised fibre.** Bore diameter 22.23 mm and crossed slots.

High-performance fibre disc with open distribution.

#### Application:

For the machining of **stainless steel**, **aluminium**, titanium and nickel alloys.

Limited to maximum 80 m/s circumferential speed with backing pads No. 566690 / 566692 on angle grinders. The quick-cutting abrasive grit permits **comfortable and ergonomic working** without the need to exert great pressure. At the same time, the high removal rate of 3M<sup>™</sup> fibre discs makes them a real alternative to roughing discs and flap discs.

#### **Technical description**

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## Data sheet

Series	787C		
Grinding media	Ceramic grit		
Grinding medium code	Ceramic		
Iron, sulphur and chlorine constituents	< 0.1 %		
Product name attribute	Ø 125 mm		
Bore Ø	22.23 mm		
optimised for material	INOX		
optimised for material	Aluminium		
maximum circumferential speed	80 m/s		
Type of product	Fibre disc		

### User data

	Suitability	V <sub>c</sub>	ISO code
Alu Mg	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable		
CuZn	suitable		
dry	suitable		