

## SB core drilling machine, Type: MAB845



## **Order data**

| Order number | 076536 MAB845 |
|--------------|---------------|
| GTIN         | 4250187507397 |
| Item class   | 07E           |

## **Description**

#### **Version:**

- · Integral internal lubrication system, magnetic indicator for monitoring the magnetic clamping force.
- · Integral cutting oil container, complete cable routing within the casing.
- · Oil bath gearbox.

Core drilling machine with **Swivel Base**, an **adjustment option with the magnet switched on.** Swivel range up to 20° to either side and a stepless forwards and backwards adjustment (15 mm). The heavy-duty power package. Core drills up to  $\varnothing$  100 mm. **Thread tapping up to maximum M30** using the

adapter supplied. MT3 tool arbor with **keyless quick-change clamping system.** Thermal cutout and clutch protect machine and tool. Motor with 4-speed gearbox, full wave electronic controls and torque limit cut-out permits best speed settings with no loss of power. **Supplied with core drills**  $\varnothing$  17.5 / 21 / 24 mm, cutting depth 55 mm; **thread tapping adapters** M20 / M24 / M27.

#### **Supplied with:**

Includes case, core drill holder, ejector pin for core drill, safety chain, **magnetic swarf hook**, lubrication system and operating tool.

#### Note:

· See No. 118780 to 118825 for core drills.



- · Core drilling machines with automatic feed, vacuum clamping plate and pipe clamping fixtures available on request.
- Pneumatic core drilling machines with ATEX standard available on request.

# **Technical description**

| Speed range 3rd speed                      | 140 - 360 min <sup>-1</sup> |
|--|-----------------------------|
| maximum machine tap $\varnothing$ in steel | M30 mm                      |
| Speed range 2nd speed                      | 65 - 175 min <sup>-1</sup>  |
| Weight                                     | 25 kg                       |
| Tool arbor size                            | 19 mm, 32 mm Weldon         |
| Width of the magnetic base                 | 220 mm                      |
| Speed range 4th speed                      | 220 - 600 min <sup>-1</sup> |
| Power consumption                          | 1800 W                      |
| Working stroke                             | 255 mm                      |
| maximum countersink Ø                      | 50 mm                       |
| Length                                     | 370 mm                      |
| Speed range 1st speed                      | 40 - 110 min <sup>-1</sup>  |
| Height                                     | 475 mm                      |
| Length of magnetic base                    | 110 mm                      |
| maximum twist drill size Ø in steel        | 31.75 mm                    |
| Tool arbor shape                           | MT3                         |
| Manufacturer's designation                 | MAB845                      |
| maximum core drill Ø in steel              | 100 mm                      |
| Width                                      | 240 mm                      |
| maximum reamer Ø                           | 31.75 mm                    |
| Power supply                               | Mains operated              |
| Type of product                            | Core drilling machine       |
|  |                             |

