

**HOLEX****Three-jaw lathe chuck cast-iron with recessed mount, DIN 702-4, External Ø A: 315mm****Order data**

Order number	312906 315
GTIN	4062406154554
Item class	32W

**Description****Version:**

- **Manual chucks with gear scroll, centrally clamping.**
- **Body made of cast iron or steel.**
- **Gear scroll drop-forged, balanced, and hardened.**
- **Flanks of scroll and of jaw serrations are ground.**
- **High concentricity, more precise than DIN 6386 requirement.**

**Application:**

For machine spindles with recessed centring mount or for mounting using a flange. The chuck is secured from the rear by means of screws. The flange blanks must always be fitted first to the machine and then to the chuck.

**Standard:****DIN 702-4.****Supplied with:**

Includes: 1 set = 3 hardened inside jaws, stepped on the outside.

1 set = 3 hardened outside jaws, stepped on the inside.

1 clamping wrench and fastening screws or studs depending on the chuck.

**Optional extras:**

**Spare and additional jaws** No. 312971 – 312986.

## Technical description

Height with jaws H <sub>2</sub>	137 mm
maximum speed	2000 min <sup>-1</sup>
Centring Ø B	260 mm
Weight	50 kg
Centring depth C	5 mm
Aperture E	103 mm
Height without jaws H <sub>1</sub>	94 mm
External Ø A	315 mm
Standard	DIN 702-4
Material	Cast iron
Colour code for accessories	HOLEX geared scroll chucks and jaws
Type of product	Gear scroll chucks

## Accessories

Workpiece backstop Height h 15 mm	313033 15
Scroll jaw set, 3 pieces, soft for chuck type 315	312971 315
Inside jaw set, 3 pieces, hardened for chuck type 315	312986 315
Workpiece back-stop, base module Height h 15 mm	313036 15
Base jaw set, 3 pieces, hardened for chuck type 315	312976 315
Top jaw set, 3 pieces, soft for chuck type 315	312981 315