

HOLEX**Three-jaw lathe chuck steel short taper mount, DIN 702-3, Outer Ø A / taper: 250/6mm****Order data**

Order number	312931 250/6
GTIN	4062406154820
Item class	32W

Description**Version:**

- **Manual chucks with gear scroll, centrally clamping.**
- **Body made of cast iron or steel.**
- **Gear scroll drop-forged, balanced, and hardened.**
- **Flanks of scroll and of jaw serrations are ground.**
- **High concentricity.**

Application:

The chuck is always fitted to the spindle nose directly without an intermediate flange.

For spindle noses DIN 55027 with **studs and collar nuts.**

Standard:

DIN 702-3.

Supplied with:

Includes: 1 set = 3 hardened inside jaws, stepped on the outside.

1 set = 3 hardened outside jaws, stepped on the inside.

1 clamping wrench and fastening screws or studs depending on the chuck.

Optional extras:

Spare and additional jaws No. 312971 – 312986.

Technical description

Weight	32 kg
Height without jaws H ₁	89 mm
Aperture E	76 mm
Height with jaws H ₂	123 mm
maximum speed	3500 min ⁻¹
External Ø A	250 mm
Taper size	6
Centring Ø B	106.4 mm
Standard	DIN 702-3
Colour code for accessories	HOLEX geared scroll chucks and jaws
Type of product	Gear scroll chucks

Accessories

Workpiece backstop Height h 15 mm	313033 15
Workpiece back-stop, base module Height h 15 mm	313036 15