

**HOLEX****Three-jaw lathe chuck steel short taper mount, DIN 702-3, Outer Ø A / taper: 200/6mm****Order data**

Order number	312931 200/6
GTIN	4062406154813
Item class	32W

**Description****Version:**

- **Manual chucks with gear scroll, centrally clamping.**
- **Body made of cast iron or steel.**
- **Gear scroll drop-forged, balanced, and hardened.**
- **Flanks of scroll and of jaw serrations are ground.**
- **High concentricity.**

**Application:**

**The chuck is always fitted to the spindle nose directly without an intermediate flange.**

For spindle noses DIN 55027 with **studs and collar nuts.**

**Standard:**

**DIN 702-3.**

**Supplied with:**

Includes: 1 set = 3 hardened inside jaws, stepped on the outside.

1 set = 3 hardened outside jaws, stepped on the inside.

1 clamping wrench and fastening screws or studs depending on the chuck.

**Optional extras:**

**Spare and additional jaws** No. 312971 – 312986.

## Technical description

Taper size	6
External $\varnothing$ A	200 mm
Aperture E	55 mm
maximum speed	4000 min <sup>-1</sup>
Weight	19 kg
Height with jaws H <sub>2</sub>	107 mm
Height without jaws H <sub>1</sub>	78 mm
Centring $\varnothing$ B	106.4 mm
Standard	DIN 702-3
Colour code for accessories	HOLEX geared scroll chucks and jaws
Type of product	Gear scroll chucks

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## Accessories

Workpiece backstop Height h 15 mm	313033 15
Workpiece back-stop, base module Height h 15 mm	313036 15