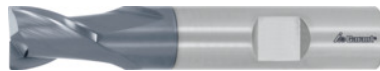


**Garant**
**Solid carbide milling cutters, AlCrN, Ø e8 DC: 7,75 mm**

**Order data**

Order number	201303 7,75
GTIN	4062406155476
Item class	11X

**Description**
**Version:**

Dimensions similar to **DIN 6527**.

Improved coating for general-purpose applications in steel and cast iron.

Through-coolant: no

Tolerance nominal Ø: e8

No. of teeth Z: 2

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 6535 HE to h6

No. of teeth Z: 2

Flute length  $L_c$ : 12 mm

Overall length L: 58 mm

Shank Ø  $D_s$ : 8 mm

Shank form: HB

Corner chamfer width at 45°: 0.1 mm

**Technical description**

Shank form	HB
Tolerance nominal Ø	e8
Shank Ø $D_s$	8 mm
Helix angle	30 degrees
Corner chamfer width at 45°	0.1 mm
No. of teeth Z	2

Shank	DIN 6535 HE to h6
Flute length $L_c$	12 mm
Overall length L	58 mm
Direction of infeed	horizontal, oblique and vertical
Cutting edge $\varnothing D_c$	7.75 mm
Feed $f_z$ for slot milling in steel $< 750 \text{ N/mm}^2$	0.04 mm
Feed $f_z$ for side milling in steel $< 750 \text{ N/mm}^2$	0.05 mm
Corner chamfer angle	45 degrees
Coating	AlCrN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Cutting width $a_e$ for milling operation	$0.3 \times D$ for side milling
Cutting width $a_e$ for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Type of product	End mill