



## High feed rate milling cutter MFH mini, Plain shank, $\varnothing D$ / number of teeth Z: 22/3mm



### Order data

Order number	221950 22/3
GTIN	4960664741274
Item class	250

### Description

High feed rate milling cutter MFH mini 22/3 mm Through-coolant: yes

Number of cutting edges Z: 3

$\varnothing D_3$ : 15 mm

maximum cutting depth  $a_{p\max}$ : 1 mm

Overhang  $L_1$ : 30 mm

Overall length  $L_{\text{tot}}$ : 130 mm

Shank  $\varnothing D_s$  h6: 20 mm

### Technical description

maximum cutting depth $a_{p\max}$	1 mm
suitable indexable insert	LOGU 0303..
Number of cutting edges Z	3
Insert screw	229713 (8IP; 1.2 Nm)
$\varnothing D_3$	15 mm
Overhang $L_1$	30 mm
Overall length $L_{\text{tot}}$	130 mm
Cutting edge $\varnothing D_c$	22 mm
Shank $\varnothing D_s$ h6	20 mm
Through-coolant	yes
Circular interpolation milling $\varnothing D_{\max}$	42 mm

Circular interpolation milling $\varnothing D_{\min}$	37 mm
Ramping angle $\alpha_{\max}$	1.29°
Ramping length L for $\alpha_{\max}$	13.3 mm
Setting angle $\kappa$	15°
Shank type	Plain shank
Milling application	Circular milling
Milling application	Ramping
Milling application	Plunging
Machining strategy	HPC
Type of product	Copy mill

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## Accessories

Clamping screw	229713
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